

Technical Data Sheet

**Schulamid 66 GF30 H K2019 BLK968001**



Polyamide 66

**Product Description**

30% glass fiber reinforced PA 66, heat stabilized

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Heat Stabilized
<b>Additive</b>	Heat Stabilizer
<b>Filler/Reinforcement</b>	Glass Fiber, 30%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Density, (Method A)	1.35	g/cm <sup>3</sup>	ISO 1183
Viscosity Number	145	cm <sup>3</sup> /g	ISO 307
<b>Mechanical</b>			
Tensile Strain at Break			
(Type 1A, 5 mm/min)	3.0	%	ISO 527-2
(Type 1A, 5 mm/min) - Conditioned	6.0	%	ISO 527-2
Tensile Stress at Break			
(Type 1A, 5 mm/min)	175	MPa	ISO 527-2
(Type 1A, 5 mm/min) - Conditioned	118	MPa	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	10000	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	7000	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	9.0	kJ/m <sup>2</sup>	ISO 179
(23 °C, Type 1, Edgewise, Notch A) - Conditioned	15	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	75	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise)	29	kJ/m <sup>2</sup>	ISO 179
(23 °C, Type 1, Edgewise) - Conditioned	85	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise) - Conditioned	38	kJ/m <sup>2</sup>	ISO 179
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	250	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	250	°C	ISO 75-2/A
<b>Electrical</b>			

Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
- Conditioned	>1.0E+10	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	550	V	IEC 60112
- Conditioned	550	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
- Conditioned	>1.0E+12	ohm	IEC 60093

**Flammable**

Burning Rate			
(2.00 mm)	30	mm/min	FMVSS 302
(2.00 mm)	30	mm/min	ISO 3795
Glow Wire Flammability Index	600	°C	IEC 60695-2-12

**UL Information**

Flame Rating, (0.75 mm)	HB	UL 94
Flammability Classification, (0.75 mm)	HB	IEC 60695-11-10, -20

<b>Injection Parameters</b>	<b>Nominal Value</b>	<b>Units</b>
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Suggested Max Moisture	0.040 to 0.10	%
Processing (Melt) Temp	280 to 300	°C
Mold Temperature	60 to 120	°C